



Feature	Mojo	Catalyst	Insight
> Model Orientation Selection	✓	✓	✓
> Orient part anywhere on build tray		✓	✓
> Automatic Support Generation	✓	✓	✓
> Multiple Support Options	✓	✓	✓
> Solid Interior Fill	✓	✓	✓
> Sparse Interior Fill	✓	✓	✓
> Custom Interior Fill			✓
> Layer Thickness Selection		✓	✓
> View Layers		✓	✓
> Edit Layers			✓
> Complete Toolpath Control			✓
> Insert Pause		✓	✓
> Invert Build Materials			✓
> Strength Optimization			✓